

The profiles and settings in this document are starting points only. Results may vary depending on shop temperature and humidity, and the brand of ink and/or shirt used.



BR4D Profiles

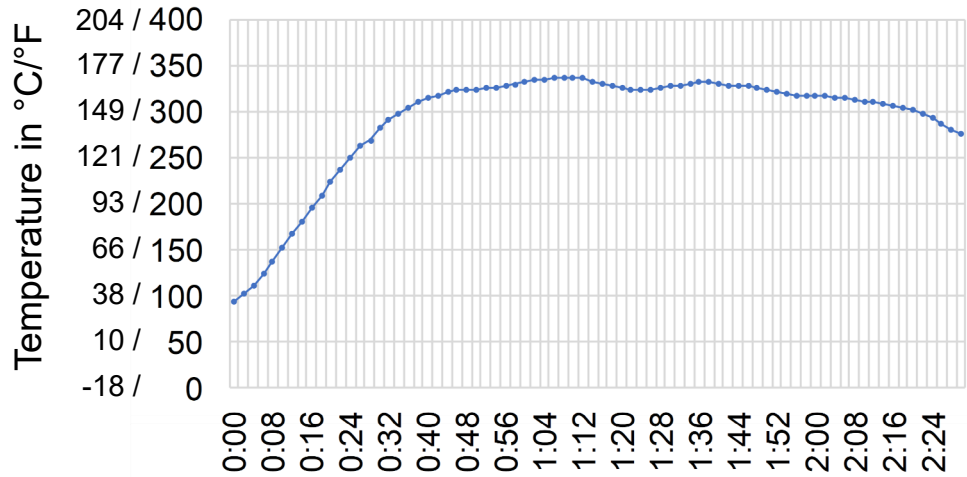
2- 2.5 Minute Profile for **BR4D**

This profile can be used for Epson, Brother and other printers using pretreat with Dupont white ink. (2-2.5 minutes was tested well.)

Temperature in °F

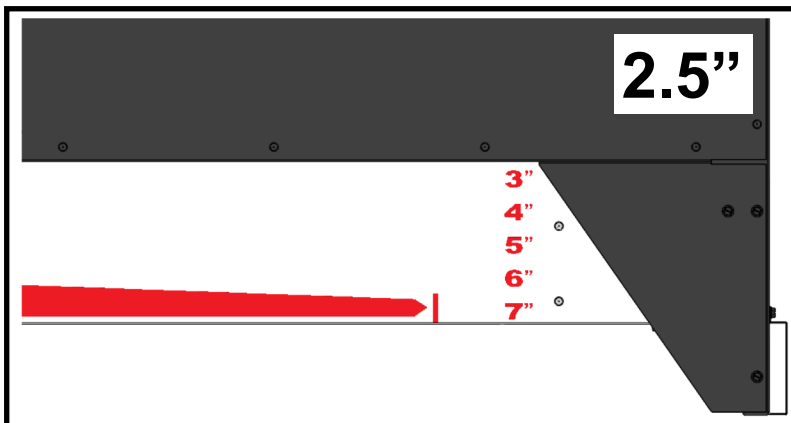


Temperature in °C



Time In Heat

Set belt speed to the correct voltage for 2 - 2.5 minutes based on Volts Per Second in Heat sticker located on your machine. These times are approximate, check times by placing a small object on the belt and time it from the front edge of the chamber to the back edge of the chamber.



Set heater height to 2.5" by turning the crank handle on top the chamber.