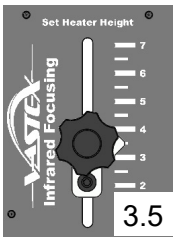
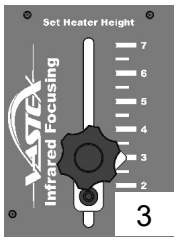
The profiles and settings in this document are starting points only. Results may vary depending on shop temperature and humidity, and the brand of ink and/or shirt used.

Doc: 01-28-005B

LittleRed X2-D Profiles

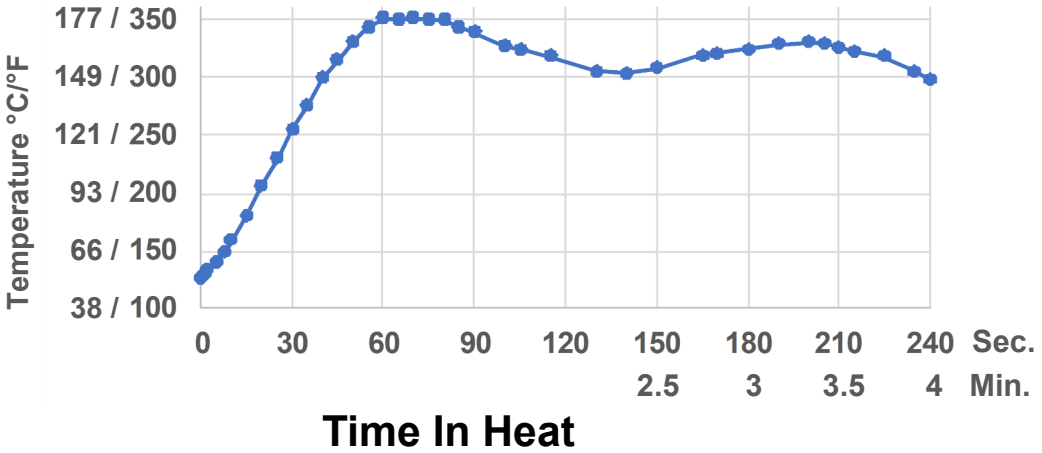
3.5 - 4 Minute Profile



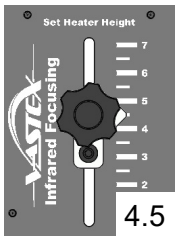


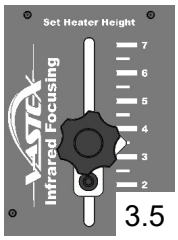
This profile can be used for inks and materials requiring up to 4 minutes process time.

If overheating occurs, lower the temp in the main zone.

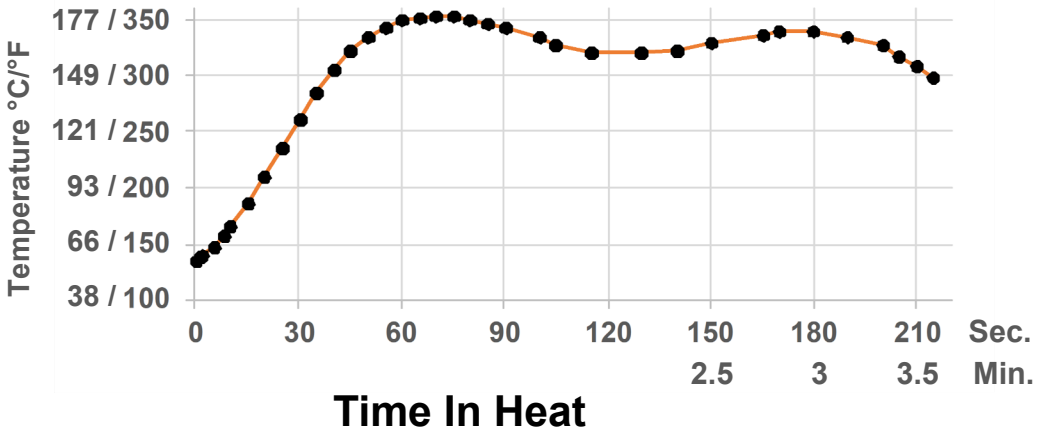


2 - 3.5 Minute Profile

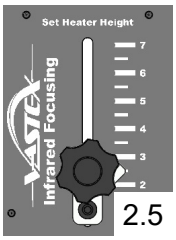


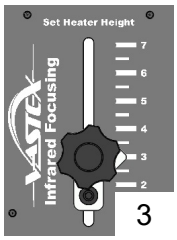
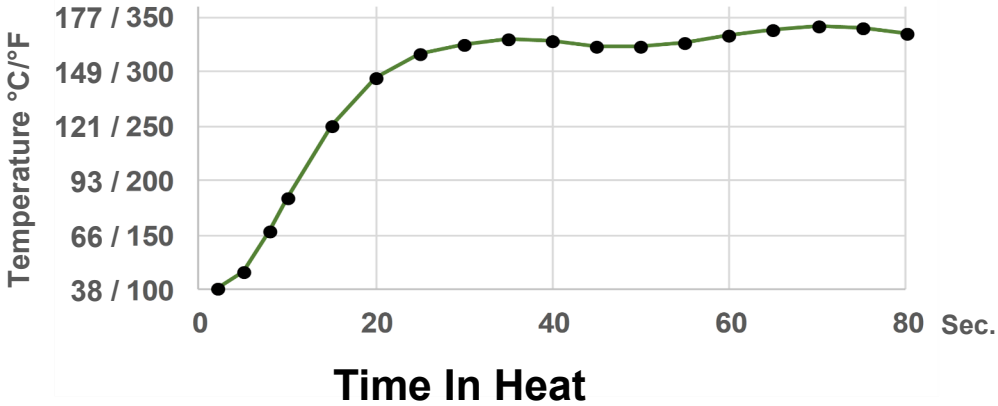


This profile can be used for Epson, Brother and other printers using pretreat w/ Dupont white ink. (<u>2.5 - 3 minutes wash tested well.</u>)



.5 - 1.5 Minute Profile





This profile can be used for Plastisol (20-30 sec) and Water Based and Discharge inks (45-60 sec).